



IONTECH® IT-ED24-HI

IT-ED24-HI features

One on one replacement for Ionpure IP-LXM24HI modules

- ⊗ Hot water sanitizable at 85 °C ± 5 °C
- ⊗ Continuous operation up to 6,9 bar (100 psi), 60 °C (140 °F)
- ⊗ No temperature ramp up/down required
- ⊗ Allowable Sanitization pressure 2.0 bar
- ⊗ 150+ sanitization cycles
- ⊗ Double O-ring, leak-free operation guaranteed
- ⊗ Sanitary Tri-Clamp product and concentrate connections
- ⊗ Module repair service

Description and Use

Iontech® IT-ED-HI high-temperature EDI modules replace Ionpure IP-LXM24HI modules. These modules are of excellent quality and fit precisely on your existing piping.

Iontech® IT-ED-HI modules will easily produce ultrapure water of consistent Ultra Pure quality up to 60 °C and can be heat sanitized at 85 °C to prevent bacterial growth.

Typical Applications

- ⊗ Food and Beverage
- ⊗ Pharmaceutical
- ⊗ Laboratory

IT-ED24-HI Module Specifications

Shipping weight	105	kg
Operating weight	86	kg
Dimensions approx (h x w x d)	665 x 320 x 475	mm
Flowrates min / nom / max	1,4 / 2,6 / 4,1	m ³ /h

Typical Performance

Product Resistivity**	< 0,10	μS/cm
Silica (SiO ₂) Removal	90 - 99	%

(Depending on feedwater conditions)

Operating Parameters

Recovery	90 - 95	%
Maximum Feed Pressure	6,9	bar
DC Voltage*	0 - 290	VDC
DC Amperage	0 - 6	Amp
Pressure Drop Range at Nominal Flow	1,4 - 2,1	bar

Maximum Feedwater Specifications

Feedwater source	RO permeate	
Feedwater conductivity equivalent, including CO ₂ and Silica	< 40	μS/cm
Temperature min to max	5 to 60	°C
Inlet pressure	1,4 - 7	bar
Free chlorine (as Cl ₂)	< 0,02	ppm
Iron (as Fe)	< 0,01	ppm
Manganese (as Mn)	< 0,01	ppm
Sulfide (S ²⁻)	< 0,01	ppm
Total hardness (as CaCO ₃)	< 1,0	ppm
Dissolved organics (TOC as C)	< 0,5	ppm
Silica (SiO ₂)	< 1,0	ppm
pH	4 - 11	

Quality Assurance

- ⊗ CE marked
- ⊗ Each module is factory tested to meet strict industry standards
- ⊗ Wetted materials comply with FDA requirements

* Actual performance may be determined on a projection from Iontech.

**Performance based on maximum Feed Water Conductivity Equivalent (40 μS/cm)